

Garant

Steel boring bar A.. PCLNR 95°, for indexable inserts CN., right-hand, Shank Ø / insert size: 25/12mm


Order data

Order number	250036 25/12
GTIN	4045197650191
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Technical description

Shim	259031 2
Shim punches pack	259047 2
Lever	259015 2
Minimum pre-drill Ø D _{min}	32 mm
ISO code toolholder	A25R PCLNR/L12
Lever screw	259018 8
suitable indexable insert	CN.. 1204..
Shim pins pack	259044 2
Insert size	12 mm
Centre offset L ₃	17 mm
Overall length L	200 mm
Clamping height L ₂	24 mm
Setting angle κ	95 degrees
Shank Ø D _s	25 mm

Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 8	259018 8
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15